



Dart Aerospace Ltd.
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K6A 1K7
Canada

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004705

D350-822-013
Job Sheet R181299



Part No: D350-822-013

Job Qty: 2 ea

Part Name: PA100 PUREair System for AS350/EC130 - Provisions



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/25/18

Job Tracking No: ECN18-764

Due Date: 8/8/18

Created By: Linda Lacelle

Type: Rework

Description:

Note: IIN-D350-822 REV:H IPP REV:A 16.09.01 NEW ISSUE DD VERF:JFS IPP Rev.B 17.07.11 As per IIN Rev.G
DP Verify DD IPP REV:C 18.07.11 AS PER IIN REV:H DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/8/18	8/8/18	0.00	0.00	Start Up Stores/Pkg-1		8/07/22 JNR
110	Packaging	2 pcs	8/8/18	8/8/18	0.00	0.00	Packaging1-4		JUL 27 2018
120	QC	2 pcs	8/8/18	8/8/18	0.00	0.00	QC4		Smb
130	Packaging	2 pcs	8/8/18	8/8/18	0.00	0.00	Packaging3-1		Smb
135	DC	2 pcs	8/8/18	8/8/18	0.00	0.00	DC		DAS
140	QC21-FG	2 Ea	8/8/18	8/8/18	0.00	0.00	QC21		53 9-89 JUL 30 2018

Part Op 130 - Identify and pack for shipping as per PPP D350-822-013

Descriptions: 135 - Photocopy bluefile & type labels per PPP D350-822-013 CHG003

Part from stock 2x D350-822-013 5070424 Add parts to kits per below per

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LN9348-05	Nut	4 pcs (2 ea)	90-Start up Operation	5074902
NAS1149D0332J	Washer	8 Ea (4 ea)	90-Start up Operation	5035396
D350-822-013	PA100 PUREair System for AS350/EC130 - Provisions	2 Ea (1 ea)	90-Start up Operation	5070424
D5526-1	Upper Hose Protector	2 Ea (1 ea)	90-Start up Operation	5057355
D5526-3	Lower Hose Protector	2 Ea (1 ea)	90-Start up Operation	5057734

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-822-013	2	2	0
	D5526-1	2	5	0
	D5526-3	2	4	0
	LN9348-05	4	194	0
	NAS1149D0332J	8	1,305	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation				Completed By	
Dart Aerospace Ltd. 1270 Aberdeen Street, Peterborough, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S096888 Part: D350-822-013 Job No: R181299 Serial No/Batch: S096888 Revision: H Inspector: _____ Exp Date: _____ Instructions: TC STC SH14-14 - Issue 2, EASA STC SR03538NY 15/09/22, EASA				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
				Positioned Wrong	
Outside Dimensions					
Over/Under tolerance					
Part Incorrect					
Part Lost/Missing					
Part Moved					
Drawing					
Finish					
Misread					
Turning Sequence					

Root Cause			
Environment	☐	No Re-verification	☐
Design	☐	Operator	☐
Doc/Data	☐	Offset/Setup	☐
Equip/Tooling	☐	Supplier	☐
Handling/Pre	☐	Training	☐
Material	☐	Use for Testing	☐
Internal Transport	☐	Poor Information	☐
Tribal Knowledge	☐	Rushing	☐
LOA	☐	Product Improvement	☐
Substation	☐	Process Improvement	☐
Past Expiry Date	☐	Manufacturing Process	☐
Misidentified	☐	Past Due	☐
OTHER : _____			



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Container View (Active) - original S/N (Lot) missin

Container No	Part No	Serial No/Batch	Quantity	Current Location	Container Status	Part Status
S070424	D350-822-013	S070424	2	FG039	Stock	Active

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 7/11/18 5:41 PM dart.aboud.robert

5.0 PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D350-822-011	PA100 PUREAIR SYSTEM
	X	D350-822-013	PA100 PUREAIR PROVISIONS
1		QB05008	PUREAIR SYSTEM
1**		QR10616	TUBE REPAIR KIT
1**		QB21304	PUREAIR PANEL ASSY
1**		QB21310	TRANSITION DUCT ASSY
1**		QB21308	FOD SCREEN ASSY
15**		LN29985-A05	ANCHOR NUT
56**		LN9038-05018	BOLT
56**		BS4320-A5	WASHER
40**		MS20426AD3-3	RIVET
1	1	650.0401	PUREAIR FAIRING ASSY
1	1	D4925-041	MOUNTING PLATE ASSY
1*	1*	D4931-1	ENGINE FITTING
1*	1*	D4931-3	ENGINE FITTING
1*	1*	D4931-5	ENGINE FITTING
6	6	D4935-1	MOUNTING BRACKET
1	1	D4943-1	FLEX HOSE
1	1	D4961-041	TUBE ASSEMBLY
1	1	D4961-043	TUBE ASSEMBLY
2	2	D5079-1	PLACARD
1	1	D5090-041	DUCT ASSEMBLY
2	2	D5105-1	HANDLE
1	1	D5110-1	SWIVEL NUT FITTING
2	2	D5179-1	DOUBLER
2	2	D5179-3	DOUBLER
2	2	D5194-1	DOUBLER
3	3	D5208-041	BLANKING PLATE ASSY
1	1	D5526-1	HOSE PROTECTOR
1	1	D5526-3	HOSE PROTECTOR
2	2	23350CA050	LOCKING TAB
1*	1*	9752100180	GASKET
1*	1*	9945000120	GASKET
1*	1*	706A33-201-001	GASKET (OR 9945000160)
2	2	22208CM050016E	SCREW
2	2	AS1034J1212	ELBOW (OR AN821-12K OR AN821-12S OR AN821-12J)
1	1	AN929-12J	CAP
70	70	BS4320-A5	WASHER (OR NAS1149D0332J)
36	36	LN9038-05012	BOLT
2	2	LN9038-05016	BOLT
1	1	LN9038-05040	BOLT
32	32	LN9348-05	NUT
18	18	MS20470AD3-4	RIVET
1	1	MS21919WCH12	CLAMP (OR MS21919WHG12)
1	1	MS9592-138	BRACKET
1	1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

** PART OF QB05008 ABOVE

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Revision: H

Date: 18.06.03

Change Record

PAGE 1 OF 1

Part Number: D350-822-013

Description: PA100 PUREAIR PROVISIONS

[illegible]